

In situ Raman spectroscopy of LiFePO₄: size and morphology dependence during charge and self-discharge

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Abstract

Previous studies of the size dependent properties of LiFePO₄ have focused on the diffusion rate or phase transformation pathways by bulk analysis techniques such as x-ray diffraction (XRD), neutron diffraction and electrochemistry. In this work, *in situ* Raman spectroscopy was used to study the surface phase change during charge and self-discharge on a more localized scale for three morphologies of LiFePO₄: (1) 25 ± 6 nm width nanorods, (2) 225 ± 6 nm width nanorods and (3) ~2 μm porous microspheres. Both the large nanorod and microsphere geometries showed incomplete delithiation at the end of charge, which was most likely caused by anti-site defects along the 1D diffusion channels in the bulk of the larger particles. Based on the *in situ* Raman measurements, all of the morphologies studied exhibited self-discharge with time. Among them, the smallest FePO₄ particles self-discharged (lithiated) the fastest. While nanostructuring LiFePO₄ can offer advantages in terms of lowering anti-site defects within particles, it also creates new problems due to high surface energies that allow self-discharge. The *in situ* Raman spectroscopy also showed that carbon coating did not provide significant improvement to the stability of the lithiated particles.

(Some figures may appear in colour only in the online journal)

1. Introduction

Li-ion batteries have received considerable attention not only for portable electronics but also larger scale applications such as energy storage systems for intermittent renewable energy sources like wind and solar energy and electric powered vehicles. These larger scale applications will require new battery materials with lower cost, higher energy density, thermal stability, low environmental impact and faster charge/discharge rates. LiFePO₄ has become an attractive

cathode material for the next generation lithium-ion battery since it was introduced by Goodenough and co-workers more than 15 years ago [1]. Despite the proven benefits of LiFePO₄ such as high theoretic capacity, low cost and good thermal stability, the performance of LiFePO₄ batteries is hindered by its low electronic and ionic conductivities. Efforts have been made to overcome poor conductivity by shrinking the dimensions of the LiFePO₄ to the nanoscale. The reduced dimensions shorten diffusion pathways for Li⁺ and electrons resulting in increased conductivity. Smaller

particles also decrease defect density which is critical to a material such as LiFePO_4 that exhibits a one-dimensional Li^+ diffusion mechanism [2]. Several groups have reported improved Li^+ kinetics and capacity as particle size is reduced [3–5]. One drawback of nanoscaling a cathode material such as LiFePO_4 is that smaller particle sizes can lead to lower stability due to increased surface energy. Previous work has focused on the size related properties of the bulk material including the diffusion rate, diffusion length and the formation of solid solution at small particle sizes [6]. To our knowledge, the stability of smaller particles, especially the surface stability, has not been fully explored. Studies of LiFePO_4 phase change upon Li^+ extraction and insertion have been performed largely by ‘bulk’ ensemble averaging analytical techniques including XRD [7, 8], neutron diffraction [9] and electrochemistry [10, 11]. While these studies provide important information on diffusion rates and phase transformation pathways, they are limited in revealing surface related properties of nanoparticles. In this study we use *in situ* Raman spectroscopy along with calculated Raman spectra to explore the surface properties and reactivity of several morphologies of LiFePO_4 .

Paques-Ledent and Tarte’s early study on olivine materials showed no change of space group ($Pnma$, D_{2h}^{16}) or selection rules on the two-phase reaction from LiFePO_4 to FePO_4 [12]. The observed vibrational spectra differences are solely induced by the removal of Li^+ coordinated to the oxygen atoms in the PO_4^{3-} , which causes a distortion of the tetrahedra. As a result, the vibrations of PO_4^{3-} are extremely sensitive to the interactions of nearby lithium ions. They reported observable Raman active vibrational modes in the range of $350\text{--}1200\text{ cm}^{-1}$ and external modes below 350 cm^{-1} for LiFePO_4 , which were all shifted upon removal of Li^+ .

In addition to the previous work, Burba and Frech explored the Raman spectra of chemically delithiated LiFePO_4 as a function of Li content, Li_xFePO_4 [17]. Their results established how the Raman spectra changed with the distortion of PO_4^{3-} tetrahedral upon the partial and complete removal of Li^+ from the lattice.

In this work, Raman spectroscopy is used as an *in situ* spectroelectrochemical probe of surface properties of LiFePO_4 of different particle sizes and morphologies. The 1D Li-ion transport channel in LiFePO_4 runs along the *b*-axis and is perpendicular to the surface plane of a rod-shaped particle. These nanorods are ideal for study of size dependent surface properties without the concern of diffusion rate differences between channels, which has been reported to be very fast for small particles according to a domino-cascade model but not applicable for larger particles. The rods used in this study were previously reported by Manthiram *et al* who used a microwave assisted solvothermal and hydrothermal synthesis to obtain LiFePO_4 nanorods [5]. We also chose a monodisperse porous microsphere LiFePO_4 morphology for this study [18]. This particle has an overall larger size ($\sim 2\text{ }\mu\text{m}$), but with flower-like porous microstructure for increased surface area that may allow for enhanced charge transfer kinetics. In addition to experiments, density functional theory (DFT) was used to calculate and characterize the vibrational modes

of LiFePO_4 and FePO_4 . Those calculations were compared with Raman measurements to identify the modes sensitive to delithiation.

2. Methods

2.1. Experimental

Three morphologies of LiFePO_4 were prepared by methods described elsewhere [5, 18]: small ($25 \pm 6\text{ nm}$ width and up to 100 nm length), large ($225 \pm 6\text{ nm}$ width and up to 300 nm length) nanorods and monodisperse porous microspheres (with and without carbon coating). LiFePO_4 cathodes were prepared by mixing LiFePO_4 , Super P carbon (Timcal) and PTFE (Sigma-Aldrich) (mass ratio: 80%:12%:8%). For *ex situ* experiments, the LiFePO_4 was mixed with 10% PVDF and 10% Super P to make a slurry that was drop cast onto a 1 cm^2 glassy carbon substrate. The prepared cathodes were then dried at $90\text{ }^\circ\text{C}$ in a vacuum oven overnight.

The *in situ* Raman cell is design is shown in figure 1. A 2 mm hole was drilled through the back of a 2032 coin cell and a piece of glass window was attached onto the hole by epoxy. The exposed epoxy was isolated with PVDF coating from the interior of the battery. Al foil was used as current collector, 1.0 M $\text{LiPF}_6/\text{DEC} + \text{EC}$ (1:1, Novolyte) as electrolyte and Li metal (Aldrich) as both the reference and counter-electrode.

All electrochemical tests were performed using an EG&G 263A potentiostat/galvanostat at a charge rate of 0.07 C to 4.3 V in the *in situ* experiments. The *ex situ* experiment was performed on a three electrode system using Li metal as reference and counter-electrodes at a charge rate of 0.05 C. *In situ* Raman spectra were acquired using a Renishaw inVia Microscope equipped with a $50\times$ long working distance objective and a 514.5 nm Ar^+ laser. Because LiFePO_4 is sensitive to heating from incident laser power [19], the total power was adjusted below 10 mW and 3 spectra were obtained in sequence before measurement to ensure no photothermal damage was made to the sample.

2.2. Computational

Initial structures for LiFePO_4 and FePO_4 used in the density functional theory (DFT) calculations were obtained from the ICSD database. Structure optimization was followed by finite displacement calculations to obtain the normal modes of vibration. Total energy calculations were performed using plane-wave DFT as implemented in the Vienna *ab initio* simulation package (VASP) [13, 14]. A plane-wave cutoff of 400 eV was used to represent the electronic states and a single gamma point was used to sample the Brillouin zone. Ferromagnetic spins were initialized on Fe centers; all calculations were spin polarized. The valence electrons were described by Kohn–Sham one electron orbitals, and core electrons with projector augmented wave based pseudopotentials.

Since pure DFT fails to localize electrons on Fe metal centers, DFT + U or a hybrid DFT method has to be used. Vibrational calculations using DFT + U resulted in softer modes compared to experiment and the maximum

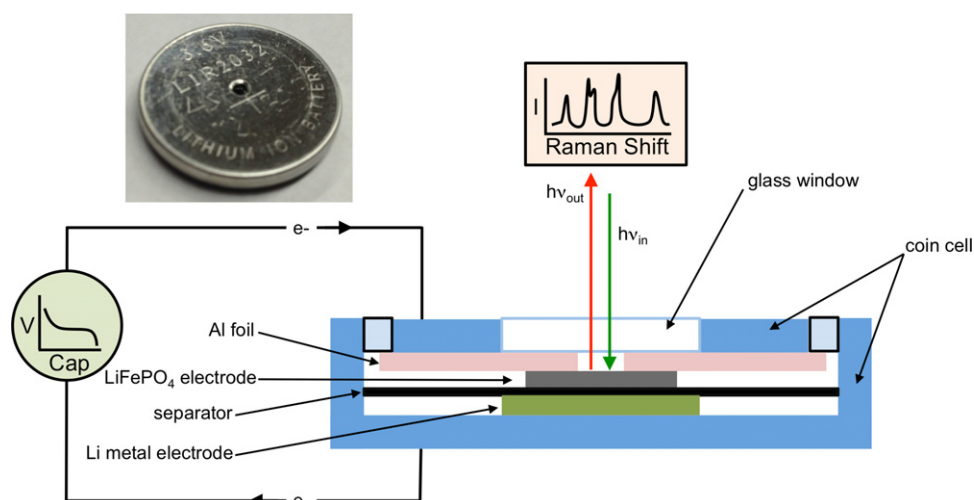


Figure 1. Modified coin cell design for *in situ* Raman spectroscopy.

deviation between the experiment and theory is on the order of 70 cm^{-1} . Hence a hybrid method was used to calculate the total energy as well as its derivatives with respect to atomic displacements. In the hybrid DFT method, the exchange–correlation (XC) contribution to DFT was calculated using Heyd–Scuseria–Ernzerhof (HSE) functional [15], in which the total exchange is comprised of (exact) Hartree–Fock and that of the Perdew–Burke–Ernzerhof (PBE) generalized gradient approximation (GGA) terms. The exact exchange term is only evaluated over a short-range; the GGA form replaces the slowly decaying long-range part of the coulomb potential. The range separation parameter $\mu = 0.2 \text{ \AA}^{-1}$ was chosen to match the HSE06 functional [16].

Vibrational modes were calculated by finite displacement of the ions by a small amount (0.001 \AA) from their minimum energy positions. The Hessian matrix was calculated from the derivatives of the force with respect to displacement. The Eigen vectors of the Hessian matrix are the normal modes of vibration and the Eigen values are the normal mode frequencies. The character of the normal modes was determined from the point group symmetry of olivines.

3. Results and discussion

3.1. Ex situ Raman spectra and vibrational analysis

A Raman study of chemically delithiated Li_xFePO_4 by Burba and Frech provided a basis for the *in situ* spectroelectrochemical study of LiFePO_4 cathodes [17]. *Ex situ* Raman measurements were conducted to compare the electrochemically delithiated LiFePO_4 with results in literature before performing the *in situ* spectroelectrochemical measurements. Small LiFePO_4 was chosen for the *ex situ* Raman study because they contain less defects and provide more complete Li^+ extraction. The cathode was thoroughly rinsed with dimethyl carbonate and dried under argon after being charged to 4.3 V at a rate of 0.05 C. A second Raman spectrum was obtained under the same condition.

The observed Raman spectra and the calculated values are shown in figure 2 and table 1, respectively. Because of the small particle size, not all the external and internal modes of LiFePO_4 previously reported are observed in the original electrode. Still, the most intense symmetric stretching peak at 949 cm^{-1} can be clearly identified as well as weak asymmetric stretching peaks at 995 and 1067 cm^{-1} indicating non-distorted PO_4^{3-} tetrahedra in the pristine LiFePO_4 [12]. After full delithiation by slow charging to 4.3 V, the Raman peaks become more intense due to the lower electronic conductivity so that both external and bending modes can be observed in the FePO_4 spectrum and a series of new modes appear as a result of strong PO_4^{3-} distortion [20]. The stretching modes at 908 , 959 , 1068 and 1126 cm^{-1} , bending modes at 487 , 588 , 655 , and 691 cm^{-1} and external modes at 175 , 244 , 305 , and 335 cm^{-1} all agree with those of chemically delithiated FePO_4 [17, 21].

Olivine phosphates belong to the space group $Pnma$ (D_{2h}^{16} point group). The unit cell of LiFePO_4 has four formula units with Li^+ , Fe^{2+} cations and a PO_4^{3-} anion. The internal modes refer to vibrations of the PO_4^{3-} anion and external modes refer to the coupled motion of the Fe^{2+} and PO_4^{3-} groups. A normal mode analysis of LiFePO_4 has been previously reported in literature [17, 22–24]. The normal modes are classified as $\Gamma = 11A_g + 7B_{1g} + 11B_{2g} + 7B_{3g} + 13B_{1u} + 9B_{2u} + 13B_{3u} + 10A_u$. Out of the 81 optical modes, 36 are Raman active, 45 are infrared (IR) active and 10 are silent.

The calculated normal mode frequencies of LiFePO_4 agree fairly well with the measured Raman modes with a maximum deviation of 33 cm^{-1} . The modes above 900 cm^{-1} correspond to the stretching of P–O bonds and the modes in the 593 – 637 cm^{-1} range correspond to O–P–O bending internal to the PO_4^{3-} anion. The bands at 1023 , 1102 , and 953 cm^{-1} are attributed to the anti-symmetric stretch (ν_3) and symmetric stretch (ν_1) of the P–O bonds. The bands at 637 cm^{-1} (A_g) and 628 cm^{-1} (B_{2g}), and the four modes in the range 593 – 612 cm^{-1} are attributed to the symmetric bend (ν_2) and anti-symmetric bend (ν_4) of the

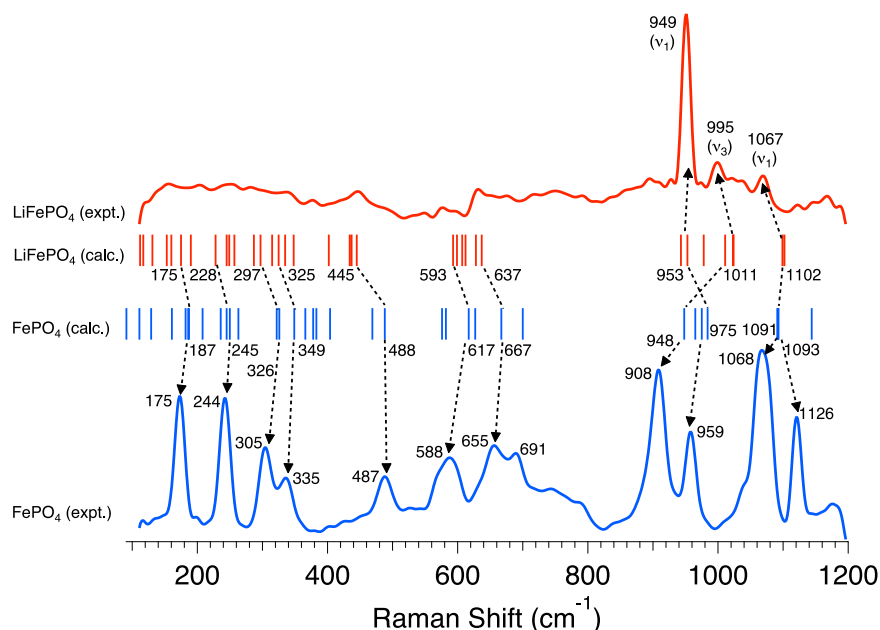


Figure 2. *Ex situ* Raman spectra of initial (red) and charged (blue) small LiFePO₄ nanoparticles compared to hybrid DFT (HSE06) calculated values (vertical lines).

Table 1. Calculated Raman modes of LiFePO₄ and FePO₄ with assigned vibrational mode based on the point group analysis. The values in parentheses indicate measured values in this study.

Vibration/character	Raman active modes							
	LiFePO ₄ (cm ⁻¹)				FePO ₄ (cm ⁻¹)			
	A _g	B _{1g}	B _{2g}	B _{3g}	A _g	B _{1g}	B _{2g}	B _{3g}
Asymm. stretch PO ₄ ³⁻ (ν ₃)	1102 (1067)	1011	1099	978	1093 (1126) 1091 (1068)	965	1144 (908) 1092	948
Symm. stretch PO ₄ ³⁻ (ν ₁)	953 (949)	—	943	—	975 (959)	—	984	—
Symm. bend PO ₄ ³⁻ (ν ₂)	637	—	628	—	667 (665)	—	700	—
Asymm. bend PO ₄ ³⁻ (ν ₄)	593	612	599	607	617 (588)	576	627	582
Li cage/asymm. bend PO ₄ ³⁻	445	402	434	437	488 (487)	383	469	378
Fe–O	325	315	348	335	349 (335)	322	404	—
Trans. Fe + PO ₄ ³⁻	297	245	287	257	326 (306)	263	366	236
	228	—	249	—	245 (244)	—	250	—
Trans + libr. Fe + PO ₄ ³⁻	—	190	—	160	—	186	—	129
Trans. Fe	175	153	131	117	187 (175)	161	208	91
	112	—	83	—	111	—	182	—

O–P–O angles. The four modes between 402 and 445 cm⁻¹ correspond to the lithium cage modes with translating Li⁺ and breathing cage surrounded by O²⁻ ions. The bands below 400 cm⁻¹ correspond to translational motion of Fe and coupled translation and vibrational motion of Fe and PO₄³⁻.

The number of Raman modes in FePO₄ is similar to LiFePO₄ but delithiation of LiFePO₄ or lithiation of FePO₄ results in changes to both the amplitude and position of peaks in the Raman spectrum. Such changes can be used to characterize the lithiation/delithiation in olivine phosphates.

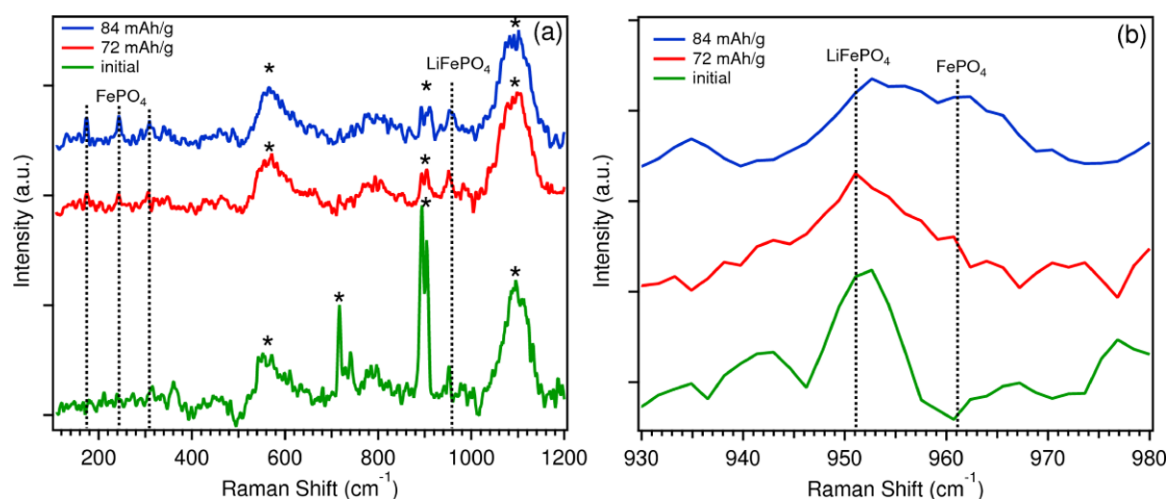


Figure 3. *In situ* Raman spectra of LiFePO₄ during galvanostatic charging (a), and an enlargement of the ν_1 region (b). Asterisks denote bands due to electrolyte.

The calculated modes of FePO₄ are also listed in table 1 and shown in figure 2. Similar to LiFePO₄, fair agreement between the calculated and measured modes is observed for FePO₄ with a maximum deviation of 30 cm⁻¹.

Shifts in the internal modes can be used to explain the new peaks in the measured Raman spectrum of FePO₄. The peak at 1102 cm⁻¹, corresponding to the symmetric stretch (ν_1) in LiFePO₄, shifts to lower frequencies and splits to form two peaks at 1093 and 1091 cm⁻¹. The peaks at 1023 cm⁻¹ (A_g) and 1024 cm⁻¹ (B_{2g}), corresponding to anti-symmetric stretch (ν_3), disappear in the FePO₄ spectrum. The other peaks at 1011 and 978 cm⁻¹ (B_{1g} and B_{3g}) red-shift to 965 and 948 cm⁻¹. The symmetric stretch peak at 953 cm⁻¹ blue-shifts to 975 cm⁻¹. The new split peak at 1100 cm⁻¹ is attributed to the anti-symmetric stretch and the new peak at 908 cm⁻¹ is due to the red-shift of one of the anti-symmetric stretching modes. The symmetric and asymmetric bend modes are shifted to higher frequencies upon delithiation. Comparing the measured and calculated modes, the peaks between 588 and 691 cm⁻¹ correspond to the symmetric and anti-symmetric bend of O–P–O angles. The peak at 488 cm⁻¹ corresponds to Li cage modes in LiFePO₄ that are blue-shifted in FePO₄.

The low frequency modes (<400 cm⁻¹) are of particular interest as the differences between the lithiated and delithiated materials are prominent. The lower frequencies correspond to translation of Fe and coupled translation and vibrational motion of Fe and PO₄³⁻. A minimal shift is seen in the low frequency modes when comparing the experimental spectra of LiFePO₄ and FePO₄. Though assignment to the calculated modes, the peaks at 175 cm⁻¹, 244 cm⁻¹ and 305 cm⁻¹, and 335 cm⁻¹ correspond to translation of Fe, coupled translation of Fe and PO₄³⁻ and Fe–O vibrations, respectively.

3.2. *In situ* Raman study during charging

Three morphologies of LiFePO₄ were chosen for *in situ* Raman analysis: nanoparticles (small), microparticles (large)

and bulk particles with porous nanomorphology on the surface (microsphere). For the *in situ* spectroelectrochemical study, LiFePO₄ cathodes were sealed into the Raman cell as described in figure 1. The LiFePO₄ *in situ* cells discharged at the characteristic ~3.5 V, which confirmed that the epoxy glued glass window did not contaminate the electrolyte or cause air leakage. Total charge capacity of the small LiFePO₄ was 84 mAh g⁻¹, which is reasonable for the non-carbon coated LiFePO₄. The *in situ* Raman spectra of small LiFePO₄ during charging are shown in figure 3(a). The observed peak intensities of LiFePO₄ cathode are attenuated by scattering and absorption from both electrolyte and the glass window, leaving only the PO₄³⁻ ν_1 mode at 951 cm⁻¹ detectable. In addition, the electrolyte solution provided a series of broad peaks at 500–670, 706–763, 879–922 cm⁻¹ and 1026–1159 cm⁻¹. As a result, only the <400 cm⁻¹ external mode region is presented as the existence of FePO₄ and 930–970 cm⁻¹ PO₄³⁻ ν_1 regions for the existence of both LiFePO₄ and FePO₄. As shown in figure 3(a), after a total of 72 mAh g⁻¹ was charged, peaks at 175 and 244 cm⁻¹ started to appear signifying a phase change from LiFePO₄ to FePO₄ on the surface of the electrode exposed to the laser. The intensity of external modes grew continuously and reached the maximum at the end of charge. Because of the decreasing conductivity upon the removal of Li⁺, the intensity increase alone cannot determine the relative amount of FePO₄. As shown in figure 3(b), the 930–970 cm⁻¹ region is still dominated by the LiFePO₄ symmetric stretch at 951 cm⁻¹ at 72 mAh g⁻¹. The amount of FePO₄ increases continuously as indicated by the peak broadening near 960 cm⁻¹. At the end of charge, there is still an amount of LiFePO₄ that can be detected indicating an incomplete delithiation of the cathode, which is consistent with the lower discharge capacity.

The mixed phase of LiFePO₄ and FePO₄ could be the result of a mixture of pure LiFePO₄ and FePO₄ particles or incomplete delithiation of individual LiFePO₄ particles. Delmas *et al* reported that, for ~100 nm LiFePO₄ particles, Li⁺ transport between 1D channels was every fast, which

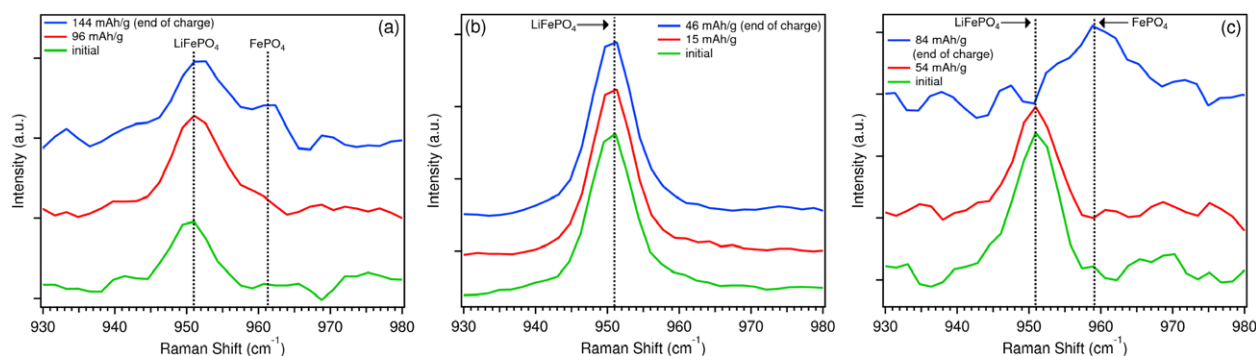


Figure 4. *In situ* Raman spectra of the PO_4^{3-} stretching region for large LiFePO_4 particles (a), microsphere LiFePO_4 without carbon coating (b) and microsphere LiFePO_4 with carbon coating (c).

led to either completely delithiated or intact LiFePO_4 after charge [20]. Our small LiFePO_4 was of similar size so it was less likely that both phases would coexist on the same particle. Given that the area of laser exposure ($\sim 1 \mu\text{m}$ diameter) is much larger than the small LiFePO_4 particles and the particles are not carbon coated for better electric contact with each other and conductors, the mixed LiFePO_4 phase was most likely caused by uneven electron transfer between particles.

The same *in situ* Raman experiments were conducted on larger LiFePO_4 nanorods and microspheres without and with carbon coating. In contrast to the small LiFePO_4 , the sizes of large LiFePO_4 and microspheres are either comparable to or larger than the laser spot size. In these cases, the Raman signal was likely collected on only a few particles, which would primarily reveal the surface properties with minimal effect from inhomogeneous electron transfer between particles. During charging, all of the samples showed the similar growth of external modes at 175 and 244 cm^{-1} (results not shown). Nevertheless, because of the different surface morphology and coating, the Raman spectra in the ν_1 region varied indicating a different amount of FePO_4 existing at the end of charge. In figure 4, *in situ* Raman spectra in the ν_1 region of these three morphologies of LiFePO_4 are shown. Only spectra at initial conditions, emerging of FePO_4 external modes and end of charge are presented. For all three morphologies of LiFePO_4 , the FePO_4 phase started to form at an early stage but LiFePO_4 still dominated the surface at the end of charge. For the large LiFePO_4 (figure 4(a)), the symmetric stretching peak of FePO_4 at 961 cm^{-1} appears only as a shoulder to the LiFePO_4 stretching at 951 cm^{-1} . Unlike the small LiFePO_4 , because of the comparable size to laser spot size, inhomogeneous electron and mass transfer between particles alone cannot explain the large amount of LiFePO_4 . Rather, it could be the result of defects on the surface preventing Li^+ intercalation as observed by TEM by Zaghbi *et al* [25].

Another way to decrease the transport pathway for better mass and charge transfer on the surface is to make porous particles. Sun *et al* synthesized LiFePO_4 microspheres with an overall diameter of $\sim 2 \mu\text{m}$, 80 nm thick nanoplates [18]. However, this material had a lower capacity (46 mAh g^{-1}), which is significantly lower than the theoretical value (170 mAh g^{-1}) and even below that of the small LiFePO_4 . The ν_1 region of the end-of-charge electrode (figure 4(b))

showed primarily LiFePO_4 stretching at 951 cm^{-1} . This result indicates that although porous surfaces are considered beneficial for increasing the surface/volume ratio, for low conductive materials such as LiFePO_4 , the irregular geometry makes contact with conductive carbon additive more difficult.

The porous microspheres were coated with carbon in an attempt to overcome low conductivity. The charge capacity dramatically increased to 84 mAh g^{-1} . More importantly, as shown in figure 4(c), the ν_1 region shows that the LiFePO_4 stretching peak disappears completely, which confirmed the complete phase change from LiFePO_4 to FePO_4 on the surface. However, even though the surface was totally converted to FePO_4 , the overall capacity of the microsphere does not reach the theoretical value. This suggests that conductive coatings and high surface areas may improve the charge transfer on the surface but they still cannot solve the problem of slow ionic and electronic diffusion inside the core of the microsphere. Burch and Ceder reported that the ionic diffusion along the b -axis of LiFePO_4 is subjected to defects residing in the 1D channels [2]. Those defects block charge transfer along the 1D channels in the core and the amount of defects increases with particle size.

These defects along the charge transfer channel have been also reported by Nazar *et al* [26]. In their study, site disorder in crystalline LiFePO_4 created anti-site defects that block Li^+ transfer along the 1D channel. The amount of anti-site defects is low ($\sim 1\%$) and may reside deep beneath the surface. As a result, Raman spectroscopy may not detect those anti-site defects directly. However, *in situ* Raman spectroscopy is still a powerful tool to identify the surface phase composition because it enables the detection of spontaneous surface lithiation of those charged LiFePO_4 as will be discussed in section 3.3.

3.3. Self-discharging of delithiated LiFePO_4

Although FePO_4 is generally considered stable in bulk form, nanoscale forms of FePO_4 may be less stable due to increased surface energy. To study spontaneous lithiation, or self-discharge of FePO_4 , the charged LiFePO_4 cells were rested at open circuit potential and *in situ* Raman spectra were continuously obtained to monitor the self-discharge (lithiation) process. The external modes of FePO_4 were

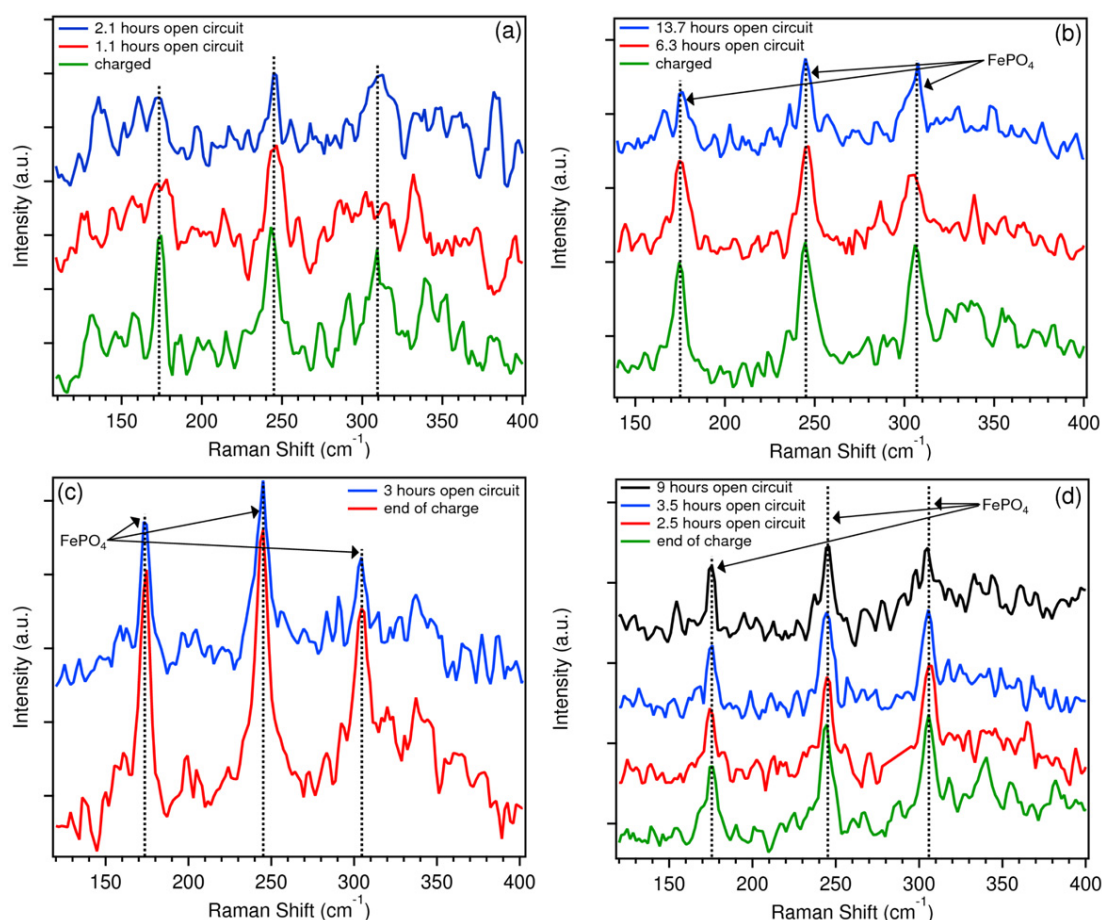


Figure 5. *In situ* Raman spectra of the external mode region of LiFePO_4 after charging followed by open circuit conditions for small LiFePO_4 nanoparticles (a), large LiFePO_4 particles (b), microsphere LiFePO_4 without carbon coating (c) and microsphere LiFePO_4 with carbon coating (d).

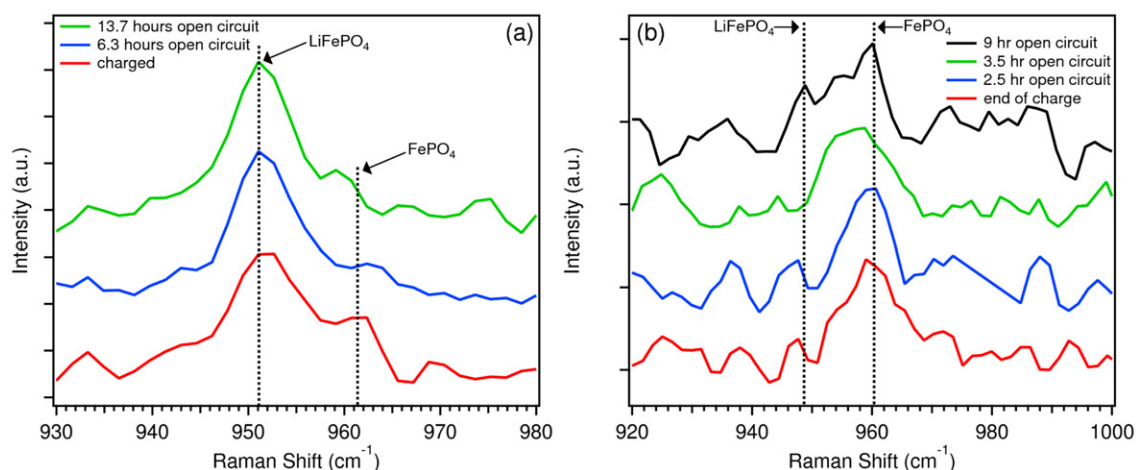


Figure 6. *In situ* Raman spectra of the PO_4^{3-} stretching region of LiFePO_4 after charging followed by open circuit conditions for large LiFePO_4 particles (a) and microsphere LiFePO_4 with carbon coating (b).

utilized as an indicator for the presence of FePO_4 . Lower amount of FePO_4 and increasing conductivity associated with spontaneous lithiation would cause a decrease in peak intensity at 175 and 244 cm^{-1} . In addition, the relative intensity of LiFePO_4 and FePO_4 ν_1 modes were observed as the change of $\text{LiFePO}_4/\text{FePO}_4$ relative intensity.

Figure 5 shows the external modes of the four LiFePO_4 morphologies rested at open circuit potential after charging. For small FePO_4 , the peaks at 175 and 244 cm^{-1} (figure 5(a)) started to fade after just 1 h of rest. After 2 h, the FePO_4 phase was barely detectable by Raman spectroscopy. Compared to the fast self-discharging of small LiFePO_4 , the other

larger particles are all much more stable with the external modes existing for over 3 h. In the case of large LiFePO₄ (figure 5(b)), the FePO₄ external modes are still prominent after 13 h. These results indicate that smaller particles are less stable than larger particles at the surface.

To further demonstrate the surface stability of the larger particles, the LiFePO₄ and FePO₄ symmetric stretching peaks are presented in figure 6 for the two most stable particles: large particles and microspheres with carbon coating. Although the external modes do not show an obvious decrease in figure 5(b), the ν_1 mode of large FePO₄ at 961 cm⁻¹ in figure 6(a) slowly decreases after 6 h indicating that spontaneous lithiation was still occurring, but at a considerably slower rate. Slow self-discharging was also evident for the carbon-coated microspheres as seen in figure 6(b). After 2.5 h almost no change is observed. However, after 3.5 h, the shoulder at 951 cm⁻¹ begins to increase and after 9.5 h, broad peaks between 951 and 961 cm⁻¹ indicate a fairly large amount of LiFePO₄ phase reforming. These results show that carbon coating does not significantly stabilize the high-energy surface.

4. Conclusions

Raman spectroscopy is a powerful technique to study the lithiation/delithiation related phase changes occurring at the surface of LiFePO₄. In this work, *in situ* Raman spectroscopy was utilized for the study of LiFePO₄ particles of different sizes and morphologies during charge and self-discharge with the results being compared to DFT (HSE06) calculated values. *In situ* Raman spectroscopy showed the incomplete delithiation of large LiFePO₄, which agrees well with the model of 1D channel blocking due to anti-site defects. Even if the larger particles had a nanostructured surface to minimize surface defects, the defects inside the core still prevent the particles from being fully delithiated. Although smaller LiFePO₄ particles can reduce defects and diffusion length for faster ion and electron transfer, they also destabilize the particles as indicated by faster spontaneous surface discharge. Furthermore, this reduced surface stability cannot be improved greatly by surface carbon coating.

Acknowledgments

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